

Two Stage Blow Molding

IntraPac
Solutions That Matter.

MARKETS



Spirits



Personal care



Household



Water



Food



Beverage

CAPABILITIES

Our Two Stage Blow Molding capabilities offer a wide range of stock molds and preforms. We provide full-service packaging solutions, from product design and engineering, to ongoing customer support to ensure successful implementation. Our bottles are designed to optimize material use for the most sustainable package possible. Choose from a stock mold, or work with our experienced team to create a custom design for your brand. The manufacturing site is ISO:9001, food grade certified, follows GMP guidelines, quality assurance and preventative maintenance programs.

PREFORM CATALOG

Complete library of stock preforms.

Assortment of neck finishes, weights and shapes to meet your brand needs.

Weight ranges from 19g – 120g

RESIN/MATERIALS

PET • rPET • PCR

UV inhibitors, slip agents, and custom colors available.

ADVANTAGES

High clarity bottles & preforms

In-house design capabilities

3-D Printing – SLA models available

Low cost tooling

On-site skilled technical team

Quick turnaround from concept to production in as few as 6 weeks



- (1) Choose a stock Liquor Bottle or customize to meet your brand's needs.
- (2) IntraPac provides the perfect container for your edible oils, contoured with the perfect hand grip for easy handling and pouring.
- (3) Package your beverage or water in our clear or custom colored bottles.
- (4) Our Liquor bottle design expertise offers the opportunity to include handles, texture and distinctive shapes creating shelf impact.

SUSTAINABILITY



IntraPac is dedicated to environmentally friendly manufacturing processes and packaging options.

- 100% PET recyclable code 1
- Less Plastic- light weighting- reduced gram weight per bottle
- Recycled Plastic- Post Consumer Recycled (PCR)
- Plant Based Plastic- BioResin/ PLA (Polylactic acid) derived from renewable resources
- Biodegradable- Organic additive to accelerate plastic to biodegrade

PREFORMS

Finish	Weight (g)	Material	Height (mm)	Diameter (mm)
28 mm 410	36	PET	128.57	26.8
	42	PET	128.57	26.8
	48	PET	128.57	26.8
28 mm 415	36	PET	128.7	26.62
	40	PET	128.7	26.62
	48	PET	128.7	26.62
28 mm 400	36	PET	128.7	26.62
	42	PET	128.96	26.72
	49	PET	128.96	28.85
28mm 100	34	PET	129.03	26.42
	40	PET	129.03	26.42
	47	PET	129.03	26.42
28 mm KERR T/E	28	PET	98.21	22.80
	39	PET	129.03	26.29
	45	PET	129.03	26.29
	86	PET	189.99	28.96
28 mm PCO 1810	19	PET	91.52	22.38
	24	PET	91.52	22.38
	34	PET	130.28	23.75
	47	PET	136.8	27.89
28 mm PCO 1881	19	PET	91.52	22.38
	24	PET	91.52	22.38
	34	PET	130.28	23.75
	46	PET	132.79	27.89
29 mm RICAL	36	PET	129.03	26.29
	41	PET	129.03	26.29
30 mm Stelvin	65	PET	200.15	26.01
	71	PET	200.15	26.01
32 mm RICAL	48	PET	123.5	29.34
33 mm 400	19	PET	85.93	22.37
33 mm 400CRC	56	PET	128.24	30.71
33 mm KERR T/E	58	PET	132.93	29.99
	83	PET	173.99	32.20
	89	PET	173.99	31.31
	97	PET	188.42	33.55
38 mm 400	66	PET	134.72	34.29
	105	PET	182.40	35.05
38 mm Alcoa	87	PET	175.49	35.05
38 mm SP400S	120	PET	186.26	40.34
43 mm PANO	90	PET	109.57	43.29

BOTTLES

Product Description	Size	Finish	Weight (g)	Material	Height (mm)	Diameter (mm)
Liquor / Oval Flask	200 ml	28 mm KERR T/E	28	PET	166.88	69.85 X 31.64
	375 ml	28 mm KERR T/E	39	PET	207.77	83.82 x 38.10
	750 ml	33 mm KERR T/E	58	PET	241.68	91.44 X 58.42
Beer	500 ml	28 mm PCO 1810	24	PET	209.37	70.49
Food / Syrup	750 ml	28 mm PCO 1810	47	PET	274.16	74.68
Liquor / Generic	1.75 L	33 mm KERR T/E	83	PET	307.72	113.51
Beverage / Marquis	500 ml	28 mm PCO 1810	19 / 24	PET	200.05	68.5
	500 ml	28 mm PCO 1881	19 / 24	PET	196.05	68.5
Beverage / Billboard	1 L	28 mm PCO 1810	34	PET	252.49	84
	1 L	28 mm PCO 1881	34	PET	248.49	84
Beverage / CSD	2 L	28 mm PCO 1881	46	PET	296.99	111.99
	2 L	28 mm PCO 1810	47	PET	300.99	111.99
Detergent	950 ml	28 mm 400	49	PET	254.51	93.75 X 70.54
Bar Mixer	750 ml	28 mm KERR T/E	45	PET	264.69	75.12
	1.14 L	28 mm KERR T/E	86	PET	294.26	89.41
Water / Ribbed	500 ml	28 mm PCO 1810	19 / 24	PET	203.68	66.22
	500 ml	28 mm PCO 1881	19 / 24	PET	199.68	66.22
Water / Panel	500 ml	28 mm PCO 1810	19 / 24	PET	203.68	66.22
	500 ml	28 mm PCO 1881	19 / 24	PET	199.68	66.22
Water / Ribbed	1,000 ml	28 mm PCO 1810	34	PET	255.82	83.44
	1,000 ml	28 mm PCO 1881	34	PET	251.82	83.44

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